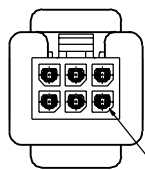
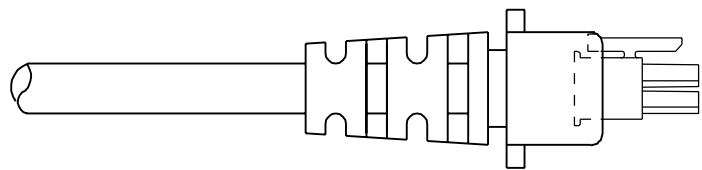
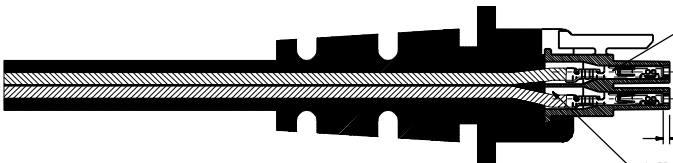
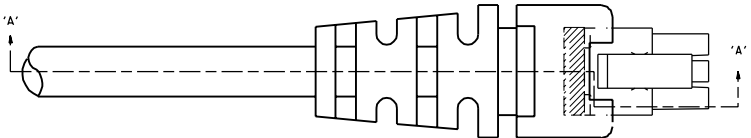


NOTES:

- 1) OVERMOLDED MATERIAL SHOULD NOT ENCAPSULATE THE TERMINAL IN AND AROUND THE WIRE CRIMP AREA.
- 2) TERMINALS MUST BE CENTERED AND PERPENDICULAR INSIDE THE RECEPTACLE HOUSING BEFORE AND AFTER OVERMOLDING.
- 3) DEVICE USED TO CENTER TERMINALS MUST NOT EXCEED .020 SQUARE IN ORDER TO PREVENT TERMINAL DEFORMATION.
- 4) OVERMOLD TOOLING MUST NOT DAMAGE INTERNAL OR EXTERNAL FEATURES OF CABLE ASSEMBLY.
- 5) THE OVERMOLDING TEMPERATURES DURING PROCESSING MUST NOT EXCEED 320°F
- 6) REMOVAL OF CABLE ASSEMBLY FROM THE TOOLING MUST NOT IN ANY WAY DAMAGE THE SUPPLIED COMPONENTS.
- 7) MOLEX IS RESPONSIBLE ONLY FOR COMPONENTS SUPPLIED TO THE OVERMOLDER, BUT NOT FOR NONCONFORMANCES INDUCED DURING THE OVERMOLDING PROCESS, SUCH AS OVERMOLD MATERIAL IN THE CONTACT AREA, TERMINALS THAT ARE EITHER OUT OF CENTER OR LACK OF TERMINAL MOBILITY AFTER BEING OVERMOLDED, AND ANY DEFORMATION TO TERMINALS OR HOUSINGS IN GENERAL.



TERMINALS MUST BE CENTERED IN RECEPTACLE PRIOR TO OVERMOLDING



TERMINALS SHOULD BE FULLY SEATED (APPROXIMATELY .030/(0.76) FROM TOP OF SILOS) BEFORE OVERMOLDING

.030 (0.76) REF.

OVERMOLD MATERIAL SHOULD NOT PROCEED PASS WIRE CRIMP

SECTION 'A'-A'

B	REVISED PER EOMP 10-0172	BAP
A	REVISED PER EOMP 10-0170	BAP
REV. NO.	REV. DATE	REV. DATE
1	06/23/94	06/23/94

DIMENSIONS SHOWN IN PARENTHESES ARE IN INCHES		TITLE	
1 INCH = 25.4 MM		MICRO-FIT (3.0)	
1 INCH = 25.4 MM		OVERMOLDING SPECIFICATIONS	
1 INCH = 25.4 MM		MOLEX INCORPORATED	
1 INCH = 25.4 MM		SDES-43025-1000	
1 INCH = 25.4 MM		100% INSPECTION REQUIRED	
1 INCH = 25.4 MM		100% INSPECTION REQUIRED	