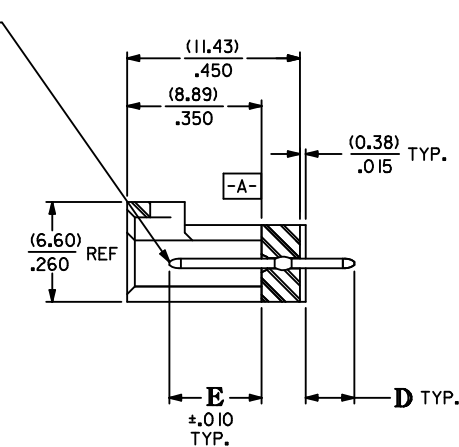
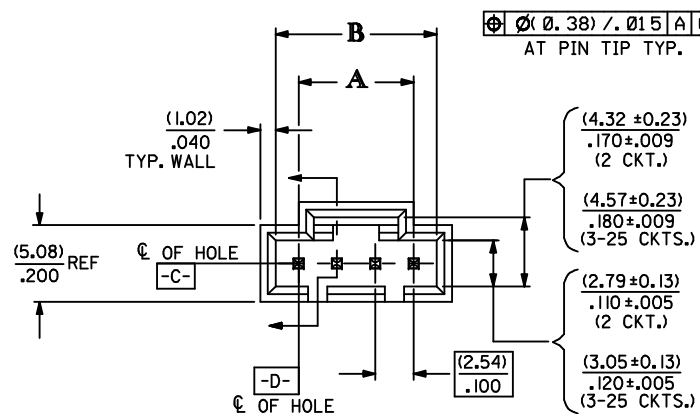
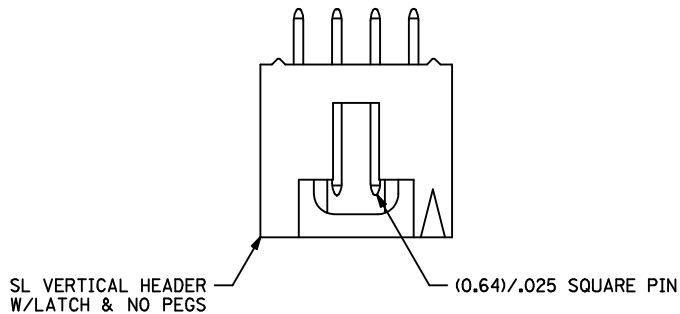
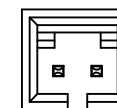
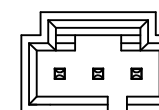


ALTERNATIVE CORING MANUFACTURER'S OPTION

CKT. SIZE	DIM. "A"		DIM. "B"	
	MM	IN.	MM	IN.
2	2.54	.100	5.33	.210
3	5.08	.200	8.13	.320
4	7.62	.300	10.67	.420
5	10.16	.400	13.21	.520
6	12.70	.500	15.75	.620
7	15.24	.600	18.29	.720
8	17.78	.700	20.83	.820
9	20.32	.800	23.37	.920
10	22.86	.900	25.91	1.020
11	25.40	1.000	28.45	1.120
12	27.94	1.100	30.99	1.220
13	30.48	1.200	33.53	1.320
14	33.02	1.300	36.07	1.420
15	35.56	1.400	38.61	1.520
16	38.10	1.500	41.15	1.620
17	40.64	1.600	43.69	1.720
18	43.18	1.700	46.23	1.820
19	45.72	1.800	48.77	1.920
20	48.26	1.900	51.31	2.020
21	50.80	2.000	53.85	2.120
22	53.34	2.100	56.39	2.220
23	55.88	2.200	58.93	2.320
24	58.42	2.300	61.47	2.420
25	60.96	2.400	64.01	2.520



2 CIRCUIT



3 CIRCUIT

RECOMMENDED PC BOARD LAYOUT

(FOR USE WITH (1.57)/.062 THICK BOARD)

NOTES:

- HEADER MATERIAL: GLASS FILL POLYESTER;
UL 94V-0; COLOR: BLACK
PIN MATERIAL: PHOSPHOR BRONZE
- HEADER TO BE USED WITH OPTION "G" 70400 AND 70430
SERIES SL CONNECTORS
- REFER TO MOLEX PRODUCT SPECIFICATION PS-70541
- STANDARD PACKAGING PER PK-70873-0014
- FINISHES:

- BRIGHT TIN - 3.81 MICROMETERS/150 MICROINCHES MINIMUM BRIGHT TIN PLATE
OVER NICKEL UNDERPLATE OVERALL
- MATTE TIN - 3.81 MICROMETERS/150 MICROINCHES MINIMUM MATTE TIN PLATE
OVER NICKEL UNDERPLATE OVERALL
- 15 GOLD - 0.38 MICROMETERS/15 MICROINCHES MINIMUM GOLD PLATE IN MATE AREA
1.91 MICROMETERS/75 MICROINCHES MINIMUM MATTE TIN PLATE IN PC TAIL AREA
OVER NICKEL UNDERPLATE OVERALL
- 30 GOLD - 0.76 MICROMETERS/30 MICROINCHES MINIMUM GOLD PLATE IN MATE AREA
1.91 MICROMETERS/75 MICROINCHES MINIMUM MATTE TIN PLATE IN PC TAIL AREA
OVER NICKEL UNDERPLATE OVERALL

ADD DIMS-LOC/ F-9 EC NO: UCP2013-5374 DRWN:WHIPPLE 2013/06/13 CHKD:DMORGAN 2013/06/13 APPR:SMILLER 2013/07/22	REV	DESCRIPTION	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM/IN		SCALE 4:1	DESIGN UNITS INCH	THIRD ANGLE PROJECTION 		
					mm	INCH	DRAWN BY AAB	DATE 1987/09/22	TITLE SALES ASSY, SL VERTICAL HEADER W/LATCH & NO PEGS (2.54)/.100 CENTERS molex			
				4 PLACES ± --- ± ---	CHECKED BY MJM	DATE 1987/09/22						
				3 PLACES ± --- ± .005	APPROVED BY WAZ	DATE 1987/09/22						
				2 PLACES ± 0.13 ± .010	MATERIAL NO.		DOCUMENT NO.	SHEET NO.				
				1 PLACE ± 0.25 ± ---	SEE TABLE		SDA-70543-****	1 OF 3				
				0 PLACE ± --- ± ---	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SIZE C THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					
				ANGULAR ± 1/2°								

