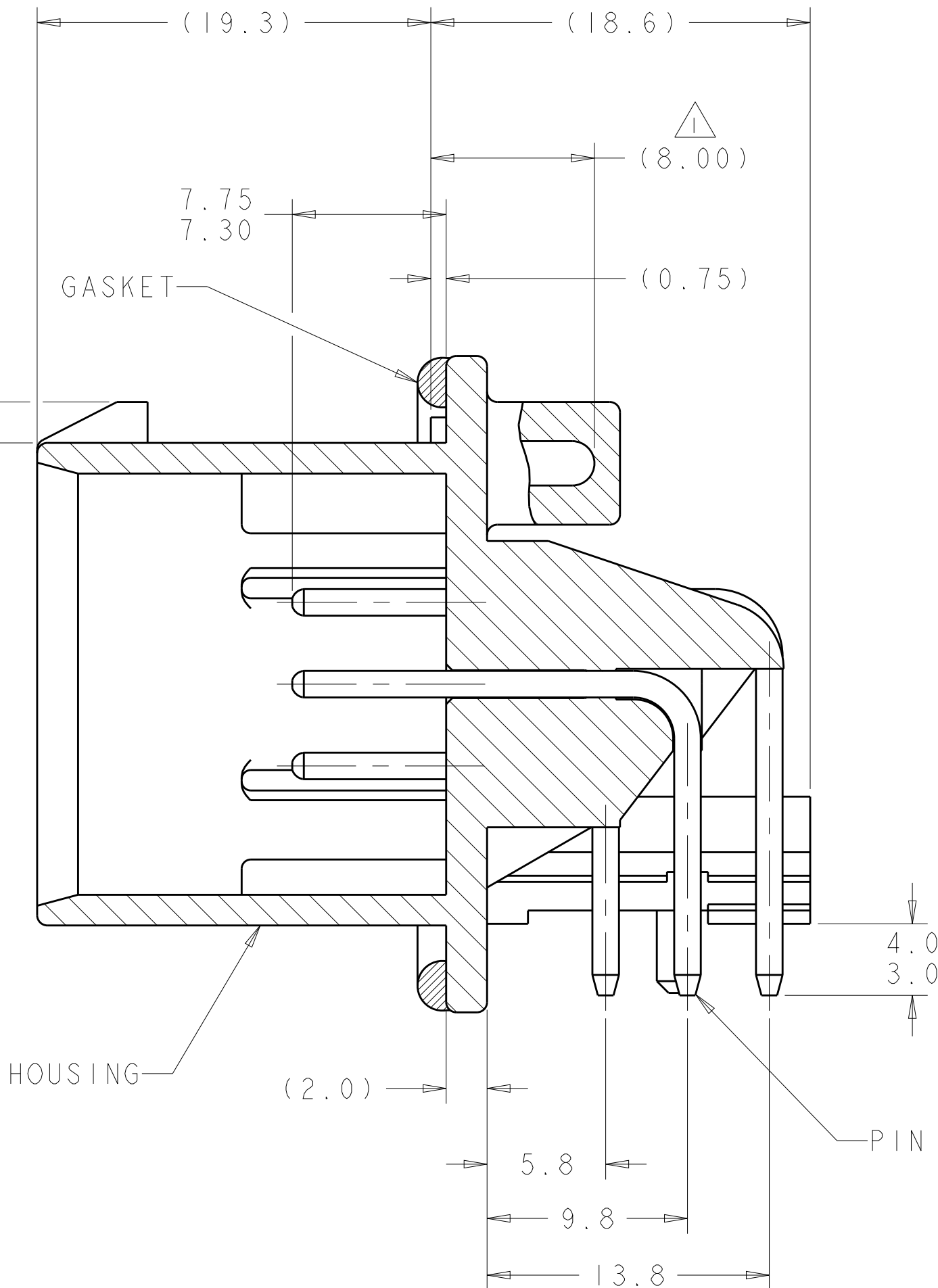
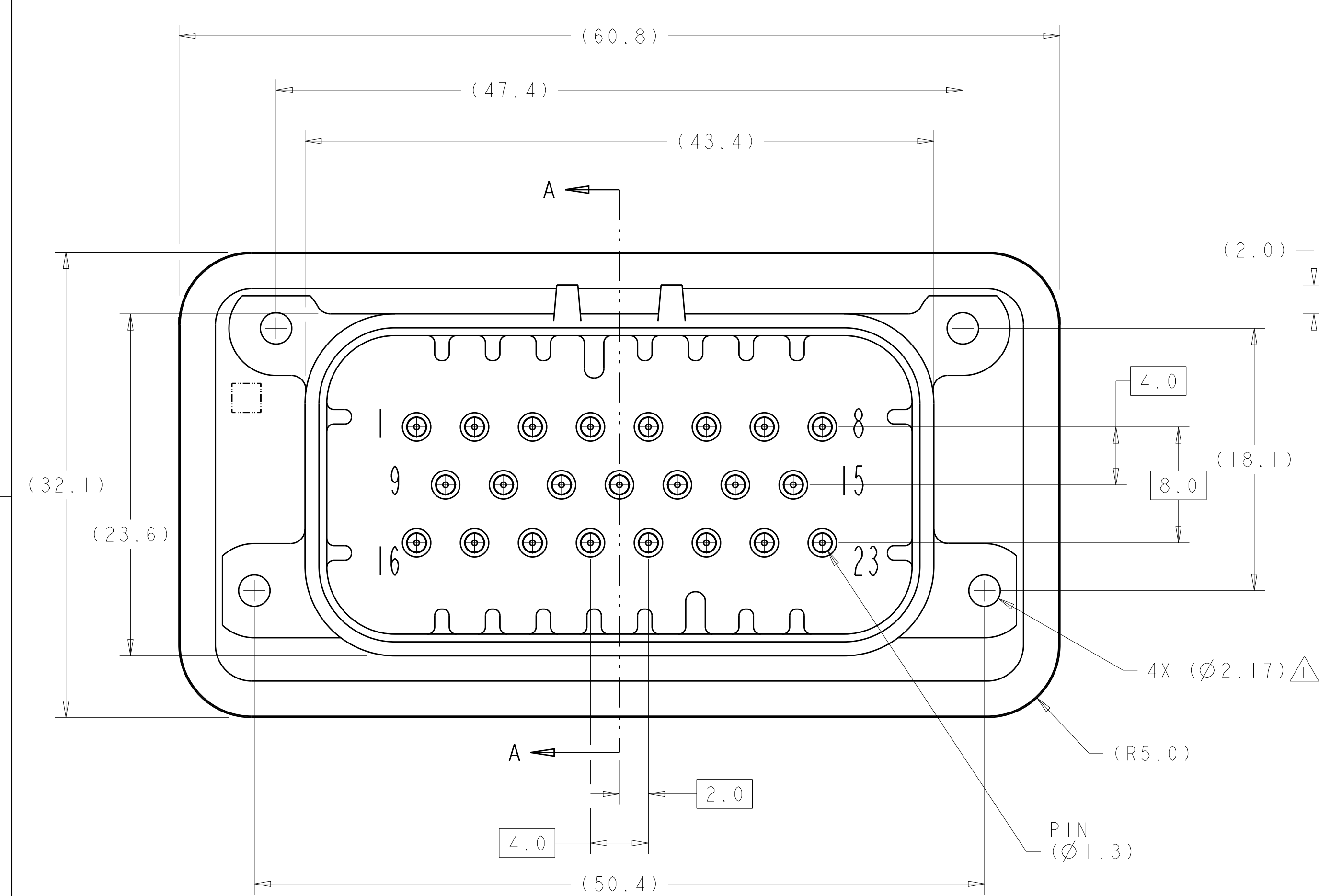
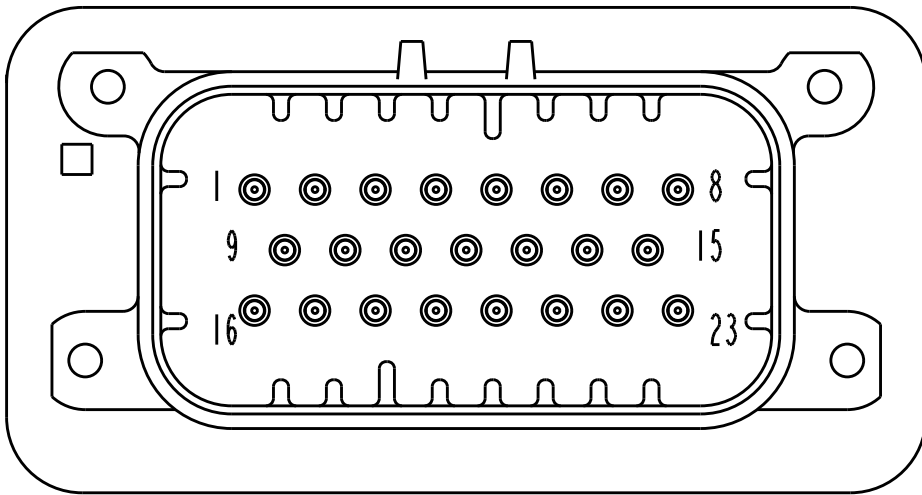
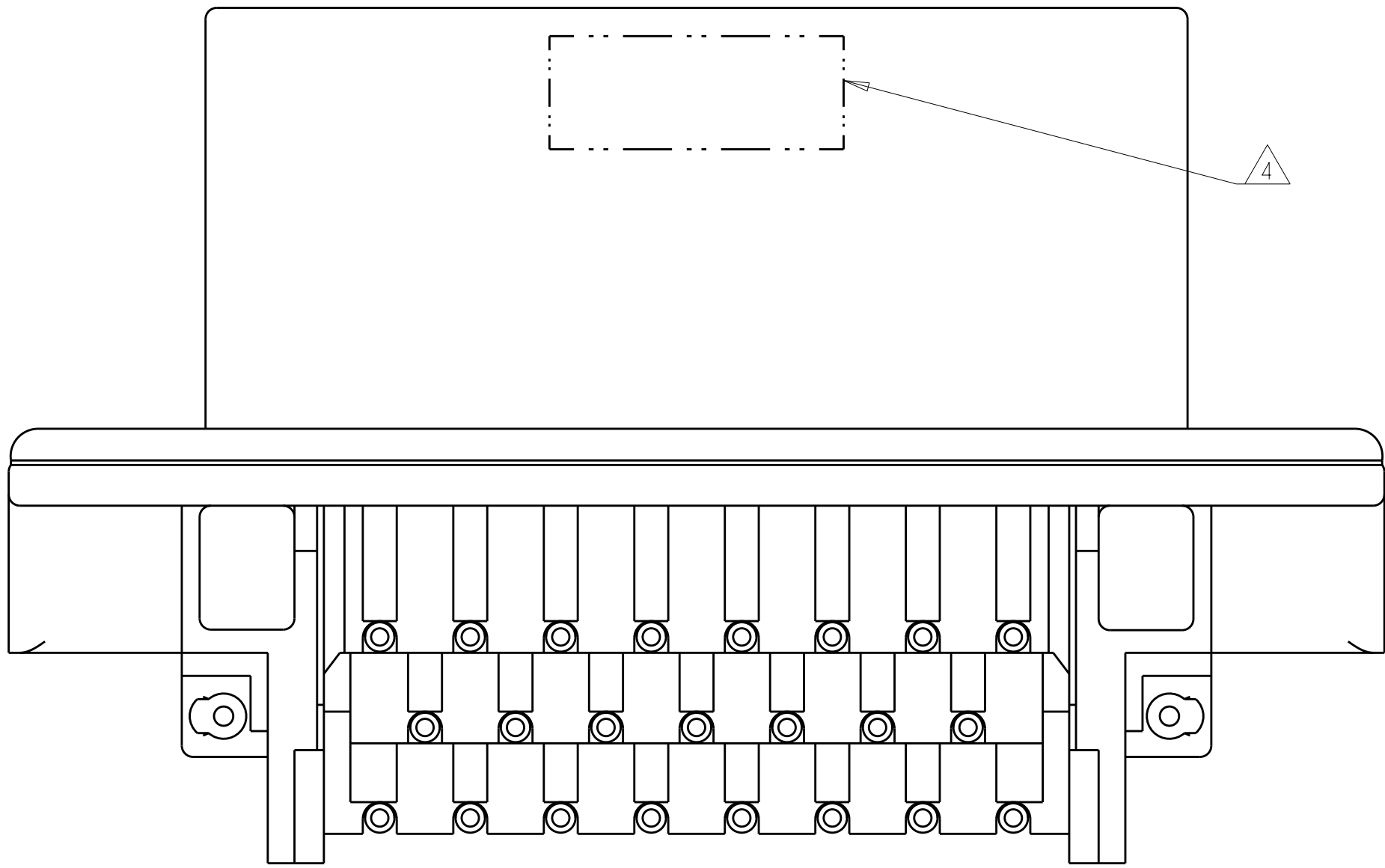


| REVISIONS |      |                           |           |      |       |
|-----------|------|---------------------------|-----------|------|-------|
| P.        | LTR. | DESCRIPTION               | DATE      | DWN. | APVD. |
| E8        |      | REVISED PER ECO-13-019565 | 12DEC2013 | DD   | DS    |
| E9        |      | REVISED PER ECO-15-000100 | 22JAN2015 | DD   | DS    |
| E10       |      | REVISED PER ECO-15-003872 | 25MAR2015 | DD   | DS    |
| E11       |      | REVISED PER ECO-16-003526 | 09MAR2016 | JM   | DS    |

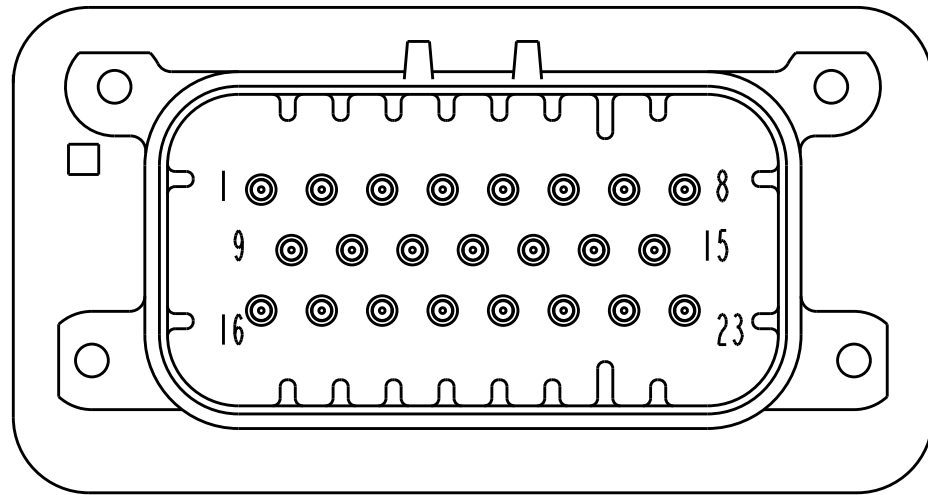
- 1 ACCEPTS #3 SELF TAPPING THREAD FORMING SCREWS OR METRIC EQUIVALENT. DRIVE TO 0.6-0.8 N-m.
- 2 HOUSING COLORS ARE MECHANICALLY KEYED TO MATE ONLY WITH IDENTICALLY COLORED PLUG ASSEMBLIES.
- 3 MATERIALS: HEADER HOUSING - GLASS FIELED PBT  
PINS - TIN OR GOLD PLATED BRASS  
GASKET - SILICONE
- 4 DATE CODE TO BE BRANDED IN THIS LOCATION PER TE SPEC 102-60  
USE 5 DIGIT CODE: FIRST 2 DIGITS = YEAR, SECOND 2 DIGITS = WEEK  
LAST DIGIT = DAY
5. HEADER MATES TO PLUG ASSEMBLY 770680 WHICH USES REELED TERMINAL 770520 AND LOOSE PIECE TERMINAL 770854



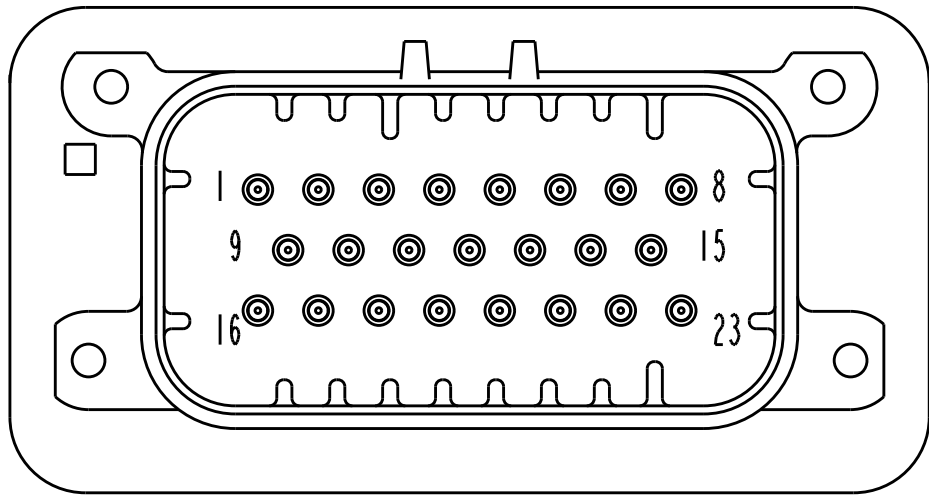
SECTION A-A



776087-2 & 1-776087-2  
KEY LOCATION AS SHOWN  
SCALE 2:1



776087-4 & 1-776087-4  
KEY LOCATION AS SHOWN  
SCALE 2:1



776087-5 & 1-776087-5  
KEY LOCATION AS SHOWN  
SCALE 2:1

776087-1 & 1-776087-1  
KEY LOCATION AS SHOWN

|          |                 |             |
|----------|-----------------|-------------|
| DURAGOLD | BLUE            | 1-776087-5  |
| DURAGOLD | GRAY            | 1-776087-4  |
| DURAGOLD | NATURAL (WHITE) | 1-776087-2  |
| DURAGOLD | BLACK           | 1-776087-1  |
| TIN      | BLUE            | 776087-5    |
| TIN      | GRAY            | 776087-4    |
| TIN      | NATURAL (WHITE) | 776087-2    |
| TIN      | BLACK           | 776087-1    |
| FINISH   | COLOR 2         | PART NUMBER |

|                                        |                                        |                         |                                                    |  |
|----------------------------------------|----------------------------------------|-------------------------|----------------------------------------------------|--|
| THIS DRAWING IS A CONTROLLED DOCUMENT. |                                        | DWN R. VESTAL 31DEC2002 | TE Connectivity                                    |  |
| DIMENSIONS:                            |                                        | CHK D. CROWE 31DEC2002  |                                                    |  |
| mm                                     | TOLERANCES UNLESS OTHERWISE SPECIFIED: | APVD D. CROWE 31DEC2002 | NAME                                               |  |
| 0 PLC                                  | ±0.2                                   | PRODUCT SPEC            | HEADER ASSEMBLY, 23 POSITION, RIGHT ANGLE, AMPSEAL |  |
| 1 PLC                                  | ±0.2                                   | 108-1329                |                                                    |  |
| 2 PLC                                  | ±0.2                                   | APPLICATION SPEC        | SIZE CAGE CODE DRAWING NO                          |  |
| 3 PLC                                  | ±0.2                                   | 114-16016               |                                                    |  |
| 4 PLC                                  | ±0.2                                   | WEIGHT                  | A100779C=776087                                    |  |
| ANGLES                                 | ±0.2                                   | CUSTOMER DRAWING        |                                                    |  |
| FINISH                                 | ±0.2                                   | SCALE 4:1               | SHEET 1 OF 2                                       |  |
| 3                                      | 3                                      | REV E11                 |                                                    |  |

